

**BK5**

# BLIND MATE WITH CLAMPING HUB

15 - 1,500 Nm

## PROPERTIES

### FEATURES

- ▶ easy installation and removal
- ▶ electrically and thermally isolating
- ▶ absolutely backlash free assembly

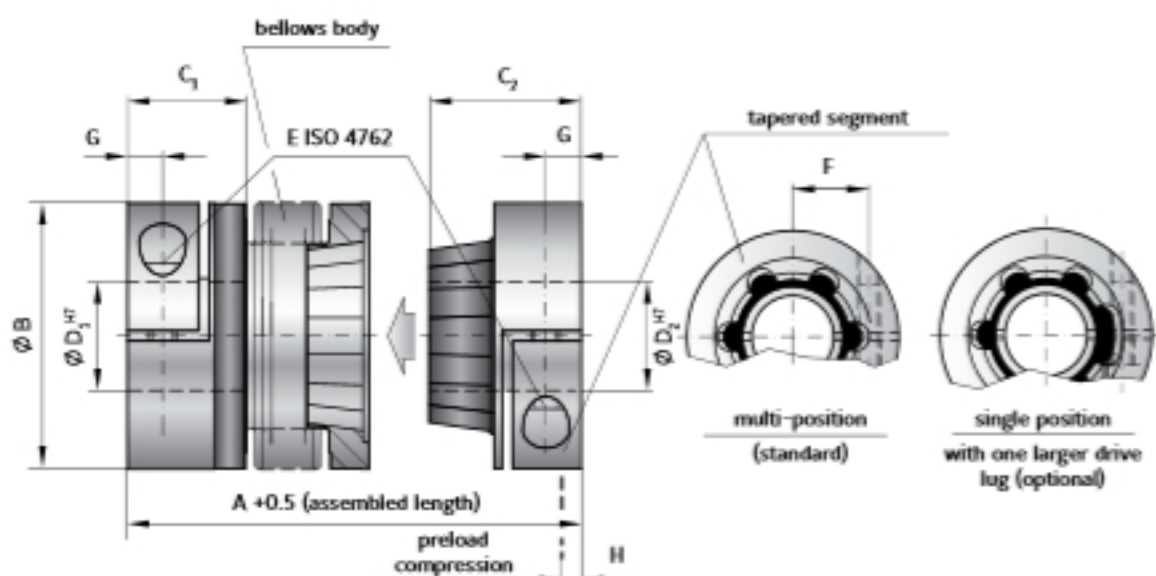
### MATERIAL

- ▶ **Bellows:** high grade stainless steel
- ▶ **Hubs:** up through size 80 Aluminum, size 150 and up steel

- ▶ **Tapered male segment:** high strength plastic

### DESIGN

Two clamping hubs, one of which has a tapered male projection for blind mate connection. Brief overloads of up to 1.5x the rated torque are acceptable.



## MODEL BK5

SIZE			15	30	60	80	150	300	500	800	1500							
Rated torque	(Nm)	$T_{en}$	15	30	60	80	150	300	500	800	1500							
Overall length (inserted)	(mm)	$A^{+0.5}$	60 67	71 79	85 95	94 106	95 107	114 128	136 149	150 176	176							
Outside diameter	(mm)	B	49	55	66	81	81	110	124	133	157							
Fit length	(mm)	$C_1$	22	27	31	36	36	43	51	45	55							
Fit length	(mm)	$C_2$	28	33	39	43	43	52	61	74	94							
Inside diameter possible from $\phi$ to $\phi$ H7	(mm)	$D_1$	8-28	10-30	12-35	14-42	14-42	24-60	35-60	40-75	50-80							
Inside diameter possible from $\phi$ to $\phi$ H7	(mm)	$D_2$	8-22	10-25	12-32	14-38	14-38	24-58	35-60	40-62	50-75							
Fastening screw ISO 4762		E	M5	M6	M8	M10	M10	M12	M16	2 x M16**	2 x M20**							
Tightening torque of the fastening screw	(Nm)	E	8	15	40	50	70	130	200	250	470							
Distance between centerlines	(mm)	F	17	19	23	27	27	39	41	2 x 48**	2 x 55**							
Distance	(mm)	G	6.5	7.5	9.5	11	11	13	16.5	18	22.5							
Preload compression	(mm)	H	0.2 - 1.0	0.5 - 1.0	0.5 - 1.5	0.5 - 1.5	0.5 - 1.5	0.5 - 1.5	1.0 - 2.0	1.0 - 2.5	0.5 - 1.5							
Axial recovery force at maximum pretensioning	(N)	H	20 12	50 30	70 45	48 32	82 52	157 106	140 96	200	650							
Moment of inertia	( $10^{-3}$ kgm <sup>2</sup> )	$J_m$	0.07 0.08	0.14 0.15	0.23 0.26	0.65 0.67	2.2 2.4	7.4 7.9	13.7 14.4	21.5	51.4							
Approximate weight	(kg)		0.1 0.1	0.3 0.3	0.4 0.4	0.9 0.9	1.8 1.8	4 4	6.5 6.7	9	25.3							
Torsional stiffness	( $10^3$ Nm/rad)	$C_t$	10 8	20 14	38 28	65 43	88 55	225 175	255 245	400	650							
Axial*	$\pm$ (mm)	Max. values	0.5	1	0.5	1	0.5	1	2	1	2	1.5	2	2.5	3.5	3	2	
Lateral	$\pm$ (mm)		0.15	0.2	0.2	0.25	0.2	0.25	0.2	0.25	0.2	0.25	0.25	0.3	0.3	0.35	0.35	0.35
Angular	$\pm$ (degree)		1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1	1.5	1.5	1.5
Lateral spring stiffness	(N/mm)		$C_s$	475	137	900	270	1200	420	920	290	1550	435	3750	1050	2500	840	2000

\*in addition to maximum allowable pretension \*\*180° opposed in each clamping hub.

ORDERING EXAMPLE	BK5	30	71	18	19	XX
Model	•					
Size		•				
Overall length mm			•			
Bore D1 H7				•		
Bore D2 H7					•	
Special designation only (e.g. special bore tolerance).						

For custom features place an XX at the end of the part number and describe the special requirements (e.g. BK5 / 30 / 71 / 18 / 19 / XX; XX-finely balanced for 25,000 rpm)